CENTRAL INTELLIGENCE AGENCY

INFORMATION REPORT

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	SECRET/CONTROL U.S. OFFICI	ALS ONLY	619385	25 X 1
COUNTRY	East Germany	REPORT	· · · · · · · · · · · · · · · · · · ·	
SUBJECT	Elektrochemisches Kombinat Bitterfeld, Total 1953 Production	DATE DISTR.	4 May 1	.954
DATE OF INFO.	t t	NO. OF PAGES	11	25X1
PLACE ACQUIRED		REFERENCES		25X1
·	This is UNEVALUATED	Information		
	THE SOURCE EVALUATIONS IN THIS REPORT A THE APPRAISAL OF CONTENT IS TENT (FOR KEY SEE REVERSE)			25X1

	Product ¹	Unit of Measurement	Total Production	Distributed
	SOUTH WORKS			
1.	Inorganic Department			
	Caustic soda lye	tons	21,175	16,114
	Caustic potash lye	tons	23,685	2,294
	Caustic potash solid (tech)	tons	5,120	5,094
	Chlorine gaseous	tons	32,533	55
	Chlorine liquid	tons	8,947	5,708
	Hydrogen uncompressed	1,000 m ³	19,407	76 P
	Hydrochloric acid	tons	31,522	18,532
	Calcium chloride lye	tons	4,430	3,723
	Potassium chlorate) Sodium chlorate)	tons	19,360	19,282
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STATE	x	ARMY	х	NAVY	x	AIR	х	FBI	AEC	ORR Nov x
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(Note: Washington Distribution Indicated By "X". Field Distribution By "#")										

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Product	Unit of Measurement	Total Production	Distributed
 Agrosan	tons	147	147
Wegerein	tons	452	452
Anforstan	tons	148	148
Potassium dichromate	tons	5,092	2,900
Chromic acid	tons	446	446
Basochrom	tons	969	969
Chrome alum	tons	185	187
Chromic oxide	tons	143	131
Potassium carbonate	tons	10,528	10,521
Graphite electrodes for chemical industry	tons	2,770	987
Graphite electrodes for metal industry	tons	11,040	11,040
Pure yellow phosphorus2	tons	2,012	1,309
Red phosphorus	ton#	147	145
Ferrophosphorus	tons	2 66	266
Barium chloride	tons	903	774
Titanium dioxide	tons .	1,451	1,292
Potassium permanganate	tons	2,342	2,342
Acid-fast putty	tons	1,496	1,496
Oxygen	1,000m ³	1,386	- 8 39
Nitrogen (compressed)	1,000m ³	192	192
Compressed air	1,000m ³	28	28
Generator tar	tons	2,126	2,126
Coal-tar oil	tons	1,019	585
Igurit heat exchanges to 10 m2	articles	161	161
Igurit heat exchanges over 10m	articles	123	123
Quicklime	tons	4,455	456
Boric acid crystallized	ton s	36	41
Thawing agents	tons	123	123
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	Product	Unit of Measurement	Total Production	Distributed
	Boron carbide medium	kg	655	434
	and fine Dried carnallite	tons	69	69
	Iron chloride	ton s	499	500
	Elrasal	ton s	30 5	305
	Treated graphite	tons	5	5
	Graphite powder	tons	247	189
	Potassium sulphate	tons	89	56
	Silicic acid	tons	68	gen.
	Colloidal graphite	tons	9	9
	Manganese carbonate	tons	18	19
	Manganese chloride (aq.)	tons	7	4
	Mangani te	tons	222	211
	Weldon mud	ton s	259	235
	Phosphorus kiln dust	ton s	311	311
	Potash lye	tons	15	15
	Enamel	ton s	3	3
	Tisil	tons	163	163
	Manganese chloride (anh.)	tons	1	1
2.	Nitrogen Department		,	
	Nitric acid (unrefined)	tons	21,828 3	-
	Calcium ammonium nitrate	tons	184,764	
	(Nitrogen content)	ton s	37,743	37,743
	Ammonium nitrate (tech)	tons	15,161	~
	(Nitrogen content)	tons	5 ,3 06	5,306
	Sodium nitrite/nitrate lye	tons	2,166	2,170
3,	Organic Department		·	
	Chlorbenzene	tons	4,743	1,362
	Ortho-dichlorbenzene	ton s	210	191
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Product	Unit of Measurement	Total Production	Distributed
Para-dichlorbenzene	tons	332	332
Lighter fuel	1,000 bots	505	505
Phosphorus trichloride (crude	tons	2,307	-
Phosphorus trichloride (pure)	tons	220	199
Phosphorus oxichloride	tons	2,267	5
Benzotrichloride (crude)	tons	614	-
Benzyl- and benzylene chloride	tons	209	211
Gesarol	ton s	4,049	3,996
Tricresylphosphate	tons	3,830	2,456
Triphenylphosphate	tons	114	92
Benzoic acid	tons	2 59	2 59
Carbon tetrachloride	tons	6,160	6,160
Sulphur in lumps	tons	2,496	2,495
Chloral	tons	2,569	485
HCC active material	tons	19,6	1.5
Duplexan) Hexitan) Silvexan)	tons	1,685	1,685
Hexi tol	tons	7	7
Duplexol	tons	11	11
Duplinon	tons	22	22
Aerosol	tons	. 8	8
Oxalic acid (cryst.)	tons	1,941	1,877
Calcium formate	tons	2,205	157
Formic acid	tons	1,017	936
Kofa salt	tons	165	165
Methylene chloride	tons	58	37
Hydrochloric acid	tons	7,078	6,479
Benzene, last returns	tons	18	18

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-	Product	Unit of Measurement	Total Production	Distributed
	Benzene, first returns	tons	21	21
	Benzoyl chloride	tons	6	6
	Chloralhydrate	tons	उ	3
	Chloroform (tech.)	tons	17	21
	Sulphur chloride	ton s	7	7
	Etingal	tons	2	2
	Pentol ⁴	tons	4 89	489
	Phosphorus pentachloride	tons	16	16
	Silvexol	tons	1	1
	Triethylphosphate	tons	5 .	5
	Softening agent for paints	tons	51	51
4.	Plastic Department			
	Igelit P.C.U.	tons	4,234	128
	Igelit P.C.	tons	1,333	1,161
	Vinidur semifinished material	- Alexandra		
	-foil	ton s	2,439	818
	-tubes and bars	tons	581	440
	-welding rods	tons	27	25
	-plates and blocks	tons	65	2
	Igelit semifinished material	24.0		
	-sheet	tons	1,514	711
	-pressed sheet	tons	265	2 66
	-soles	tons	384	384
	-injection and press	tons	771	770
	-gasket material	tons	40	40
	-hose, pipes, etc.	tons	199	199
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	Unit of	Total	
Product	Measurement	Production	Distributed
Igelit products		,	
-floor and furniture covering	1,000m	1,249	1,249
-printed tablecloths	1,000 pieces	1,128	1,128
-printed tablecloths by the meter	1,000m	18	18
-embossed tablecloths	1,000 pieces	244	244
-adhesive solutions	tons	403	403
-paint bases	tons	831	831
-pastes	tons	5,027	3,011
-boots	1,000 pairs	481	481
-shoes	1,000 pairs	85	85
-pre-set soles	tons	443	-
-sprayed soles	tons	923	840
-soles and heels	tons	182	182
-special orders	tons	40	40
Vinidur products			
-pressed parts	ton s	39	39
-mountings etc.	tons	261	289
-pressed containers	tons	89	89
-packing cases	tons	605	605
-gutters and rain pipes	tons	556	5 56
-aprons, etc.	1,000 pieces	453	453
-typewriter covers	articles	1,201	1,201
-sacks	articles	46,819	46,819
-bags	articles	3,050	3,050
-special orders	ton s	7	7
Zscherndorf Factory			
Floor and furniture coverings	1,000m ²	932	932

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	Product	Unit of Measurement	Total Production	Distributed
	Igelit products	tons	2	2
	Igelit semifinished material	tons	41	41
	Sheets	tons	269	269
				209
	NORTH WORKS			
1.				
	Caustic soda lye	tons	45,640	34,698
	Caustic soda solid (tech.)	tons	8,790	5,203
	Gaseous chlorine	tons	39,005	
	Liquid chlorine	tone	10,450	6,662
	Hydrogen uncompressed ⁵	1,000m ³	1,597	0,000
	Hydrogen compressed	1,000m ³	721	721
	Barium carbonate	tons	1,839	1,197
	Hormit spray	tons	158	
	Hormin dust	tons	962	105 962
	Caustic potash solid with low chlorine content	tons	1,727	1,726
	Caustic potash solid (tech.)	tons	1,233	1,233
•	Chloride of lime	tons	2,944	2,926
:	Sodium hydroxide bleaching			2,320
•	lye (Natron Bleichlauge)	tons	8,502	8,291
	footh pasts	1,000 tubes	2,332	2,332
	Siliron and trosilin	tons	22,952	22,860
G	ynthetic precious stones rades I and II	kg.	3,332	3,332
S	oup flavoring	tons	928	946
G	ranulated soup	tons	3 85	385
S	oup cubes	tons	258	258
S	auce cubes	tons	115	115
Α	lbumin powder	ton s	689	673
C	erium spark metal	tons	9	9
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Product	Unit of Measurement	Total Production	Distributed
Calcium-aluminum alloy	tons	47	47
Bearing metal (production)	tons	116	116
Bearing metal (processing)	tons	587	587
Chromium metal	tons		-
Ferrochromium	tons	801	796
Ferromolybdenum	tons	-	-
Ferrotitanium	tons	81	78
Molybdenum (chem. pure)	tons	7	7
Tungstic acid	tons	49	3 3
Tungsten metal	tons	13	13
Sulphuric acid (regenerated)	tons	1,663	1,423
Alkaline filling material	tons	85	86
Aluminum-nickel powder	kg.	2,569	2,569
Aluminum oxide	kg.	1,053	1,053
Arndt's alloy (used in nitrogen production)	kg,	400	400
Barium metal	kg.	906	906
Paste powder W	tons	15	15
Calcium chloride powder 95%	tons	624	524
Calcium chloride powder 85%	tons	4	
Cobalt metal pwoder	kg.	11,514	11,514
Cobalt oxalate (for catalysts)	kg.	4,531	4794
Cobalt sulphate	tons	3	3
Synthetic precious stones Grade III	kg.	2,671	2,671
Magnesium-nickel alloy	tons	7	7
Magnesium powder (processing) tons	16	16
Molybdenum (roasted)	kg.	1,350	1,350
Molybdenum metal (tech.	kg,	314	314

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	Product	Unit of Measurement	Total Production	Distributed
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	Molybdic acid	kg.	43	43
	Nickel metal powder (processing)	kg.	1,262	1,262
	Phosphorus-copper alloy (processing)	kg.	600	600
	Tungstite (WO3)	tons	14	14
2,	Metal Department	dec		×
	Foundry aluminum	tons	16,310	6,797
	Molds of foundry aluminum	tons	887	887
	Processed foundry aluminum (Hydr. alloy)	tons	1,037	748
	Purest aluminum	tons	291	275
	Aluminum powder	tons	940	71
	Aluminum alloys from scrap	ton s	433	91 4
	Aluminum alloy castings from scrap	tons	4,956	4,382
	Hydronalium alloys	tons	613	SIS
	Silicon alloys from foundry aluminum	tons	່ 565	565
	Slabs of aluminum alloys	tons.	570	**
	Molds of aluminum alloys	tons	8,205	ı
	Semifinished trace press products of aluminum alloys	tons	6,159	6,010
	Die press products of aluminum alloys	tons	52	53
	Aluminum alloy castings	tons	1,314	1,111
	Magnesium alloys from scrap	tons	853	641
	Wolds from magnesium alloys	t on s	2 5	pro
	Semifinished trace press products of magnesium alloys	tons	19	19
	Magnesium alloy castings	tons	29	19

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25X1

	Unit of	Total	1
Product	Measurement	Production	Distributed
Vinidur buckets	1,000 articles	234	234
Welding alloys	tons	181	181
Steel mold castings	tons	726	726
Magnet alloys	tons	133	133
Aluminothermic manganese	tons	41	24
Ferromolybdenum	tons	91	91
Ferrotitanium	tons	24	19
Ferrovanadium	tons	29	29
Ferrotungsten	tons	300	300
Special iron powder	tons	38	38
Boilers	tons	48	48
Cast iron	tons	6	5
Copper-phosphorus (processing) alloys	tons	17	17
Light metal electrodes	tons	. 9	9
Aluminum-iron alloys	tons .	5	5
Bronze	tons	1	1
Welding powder) Autogal)	tons	3	2
De varda reducing alloys for alkaline solutions ?	kg.	200	200
Processed aluminum slabs	tons	92	92

25X1

- 2. The raw material for this product comes from Piesteritz; none is imported from the USSR.
- 3. This figure represents production calculated on the nitrogen content, i.e. about 20% of the total weight of crude acid.
- 4. Used for impregnating railway sleepers.

Comments:

The data given here includes the entire production of the plant up to the end of 1953. Planned totals were reached in most lines; the few exceptions were a result of lack of demand for the product in question.

Approved For Release 2009/05/11 : CIA-RDP80-00810A004000920009-7

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2	-11-	25X1
5.	The figure for uncompressed hydrogen production at the North Works (1,597 m ³) does not tally with the figure for production up to 30 September 1953 or the original plan figure of 11,350 m ³ .) 25X1
6.	This alloy consists of 60% magnesium, 40% copper, and is used in chemical analysis.	25X1
7.	This alloy consists of 40% copper, 50% aluminum, 10% tin, and is used in	

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chemical analysis.